

TWI Certification Ltd, Granta Park, Great Abington,
Cambridge, CB21 6AL, United Kingdom

Welding Certificate for 2400-CPR-20130002

This Welding Certificate is an Annex to the Certificate of conformity 2+ of the Factory Production Control (FPC) 2400 CPR-20130002 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

*RJD Engineering Ltd
Hellaby Lane
Hellaby Industrial Estate
Rotherham
S66 8HN*

Covers Execution Class EXC3 under

EN 1090-1 and EN 1090-2 with the following welding processes according to EN ISO 4063:

- 135 – Metal active gas welding (MAG)
- 136 – Gas metal arc welding using flux (FCAW)

For parent materials in steel grades according to CR 15608:


- (Group 1) Carbon steel
- (Group 2) Thermomechanically treated steel
- (Group 3) Quenched and tempered steel

Under the responsibility of the Welding Coordinator:

Mr Alan Powney, European Welding Technologist for EXC3.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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Eur Ing Chris Eady
Chief Executive